

WELCOME TO MILLIKEN

Welcome to the largest corporate greenspace in the southeast! This beautiful 600-acre campus, once a peach orchard, is the headquarters of Milliken & Company. As you enter campus you will be surrounded by 90 species of trees, 7 miles of walking trails, and 15 different water features that make this campus so unique. Come and enjoy a coffee at the energetic Milliken café located in the Customer Center and be a part of the innovative atmosphere of Milliken.

Roger Milliken Customer Center
920 Milliken Road
Spartanburg, SC 29303

Guest Services Manager: 864-503-1808

VISITOR REGISTRATION PROCEDURES

Your safety and security are very important to us. As such, we ask that all guests check in and out with Security located in the Customer Center, Building 7 on the map below. There you will be issued a name badge that should be visible while on campus and returned to Security at the end of the day.

Guests must be escorted by a Milliken host at all times. If your first destination is the Guest House, please proceed to that location and follow the above when/if your visit includes other locations on campus.

SECURITY

Please make sure you have a valid ID with you when checking in with the RMC Customer Center. Accepted forms of identification are:

- Milliken issued associate photo identification
- Driver's license
- State ID Card
- Passport
- Transportation Worker Identification Credential (TWIC)
- United Parcel Service company issued photo identification
- Federal Express company issued photo identification

PHOTOGRAPHY

Photography is encouraged by our partners and customers during your visit to Milliken's Corporate Campus. We want to celebrate your time with us. We do ask for your help to preserve our competitive advantages by not photographing product manufacturing and development sites such as laboratories, manufacturing facilities, and select areas inside the Athenaeum design center. Your Milliken host is happy to give you guidance should you have a question.



DIRECTIONS

Before 6am and after 6pm please use the Business I-85 entrance. This is the only entrance with a call box to open the gate. Either gate can be used to exit the property.

RMC is located at the corner of Business I-85 and I-585 on its western side and off SC Highway 9 on its eastern side. Our campus can be accessed from I-85, Business I-85, and SC Highway 9. See more specific instructions below.

Driving North on I-85:

- Travel North on Interstate I-85
- (Normally you would take Business I-85 but part of that road is closed until summer 2023.)
- Take exit 72 for US-176/I-585 toward Spartanburg/Inman
- Turn right onto I-585 S/US-176 E (signs for Spartanburg)
- Take the exit onto Business I-85 N toward Charlotte
- Take exit 5B to merge onto Frontage Rd/Milliken Rd
- Take the first right onto the RMC campus
- Follow blue “Visitor” signs to the Customer Center

Driving South on I-85:

- Travel South on Interstate I-85
- Take I-85 Business Loop (I-85BL)
- Take exit 6 (Hwy. 9/Boiling Springs)
- Go under the Hwy. 9 bridge, then turn to the right. You will loop around to the right and cross over Business I-85
- Pass the motels and the Family Car Rental
- At the second traffic light, turn right into the RMC campus (you should see a large magnolia tree and a gate)
- Follow blue “Visitor” signs to the Customer Center

Driving from Spartanburg on I-585:

- Take the Hwy. 9 exit off I-585
- Turn right on Hwy. 9/Boiling Springs
- Go to the third traffic light and turn left into RMC (you should see a large magnolia tree and a gate)
- Follow blue “Visitor” signs to the Customer Center

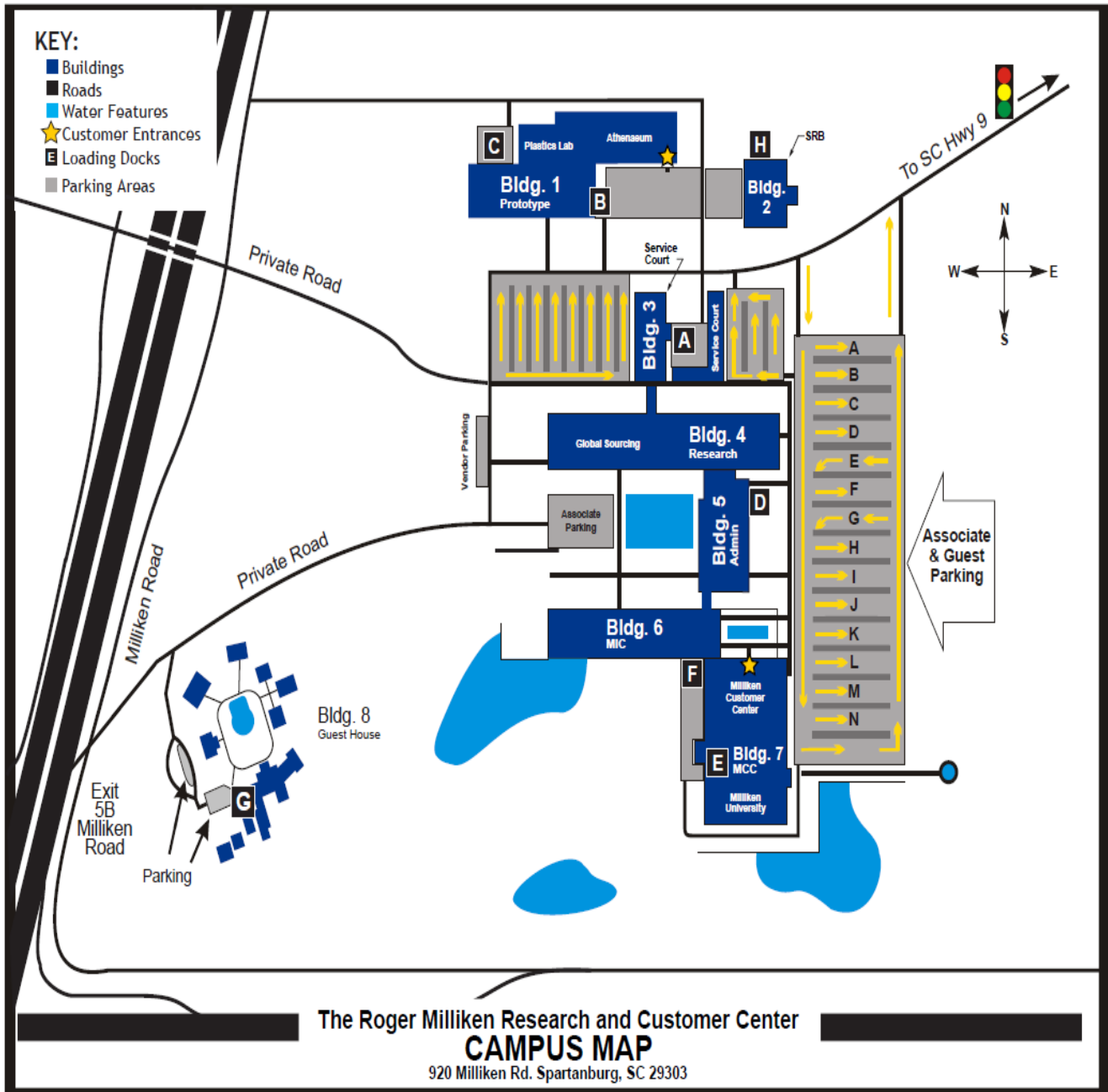
Driving from GSP to Milliken:

- Follow signs to I-85
- Merge onto I-85 N towards Spartanburg; travel on I-85 N for about 15 miles
- (Normally you would take Business I-85 but part of that road is closed until summer 2023.)
- Take exit 72 for US-176/I-585 toward Spartanburg/Inman
- Turn right onto I-585 S/US-176 E (signs for Spartanburg)
- Take the exit onto Business I-85 N toward Charlotte
- Take exit 5B to merge onto Frontage Rd/Milliken Rd
- Take the first right onto the RMC campus
- Follow blue “Visitor” signs to the Customer Center

Driving from Charlotte International Airport to Milliken:

- Take Josh Birmingham Pkwy and follow signs to I-85
- Josh Birmingham Pkwy becomes Little Rock Rd.
- Use the left two lanes to turn left to merge onto I-85 S toward Gastonia
- Travel South on Interstate I-85 for approx. 60 miles
- Take I-85 Business Loop (I-85BL S)
- Take exit 6 (Hwy. 9/Boiling Springs)
- Go under the Hwy. 9 bridge, then turn to the right. You will loop around to the right and cross over Business I-85
- Pass the motels and the Family Car Rental
- At the second traffic light, turn right into the RMC campus (you should see a large magnolia tree and a gate)
- Follow blue “Visitor” signs to the Customer Center

You will notice blue directional signs as you enter the campus. Follow the signs marked Customer Center. Then proceed to park in or near rows J and K (see map on next page). As you walk in, you will pass the fountain “Children Playing” on your right, and the Customer Center will be located down the stairs and through the courtyard to your left.



SAFETY & EVACUATION PROCEDURES

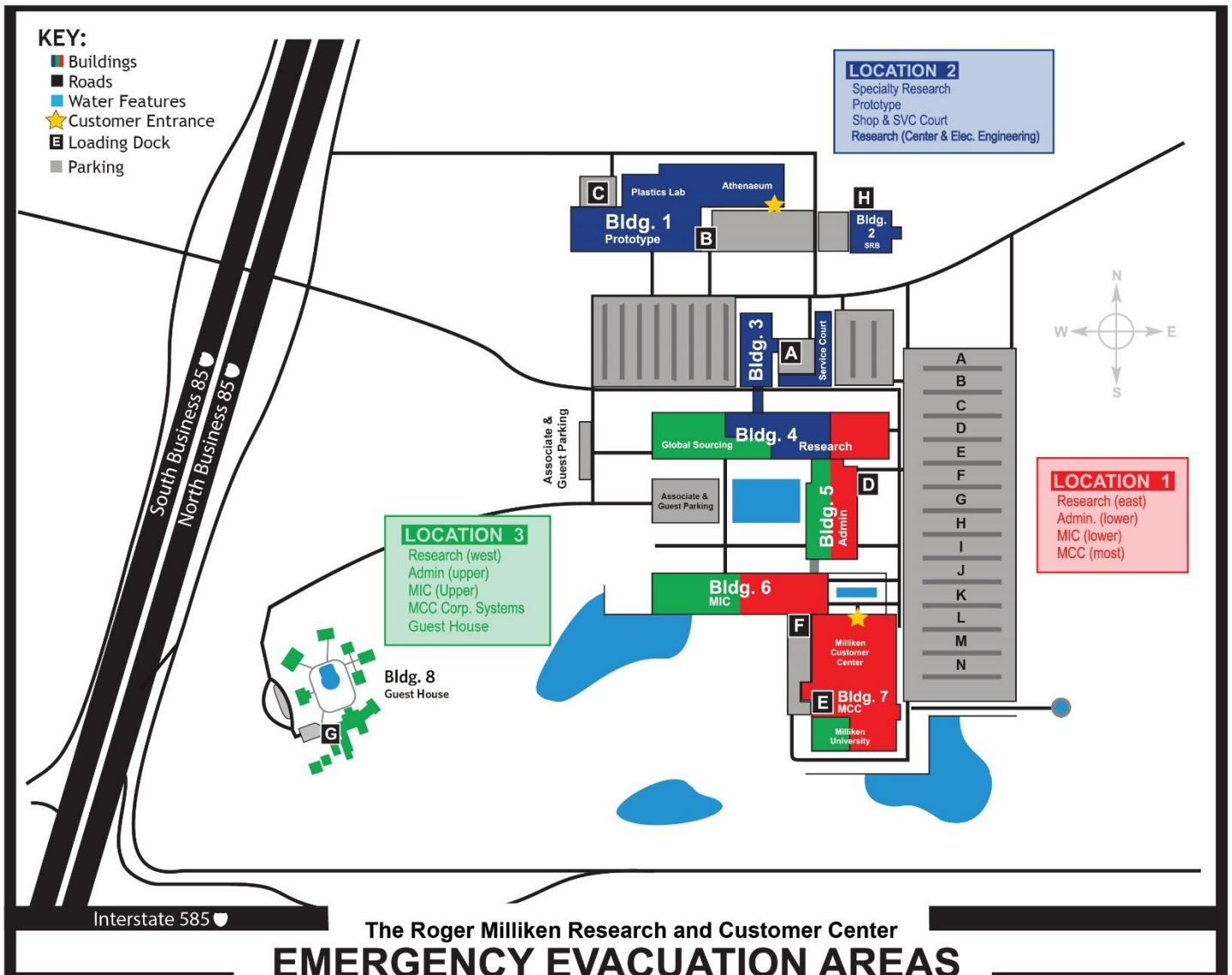
The safety of visitors to Milliken & Company is important. Every precaution has been taken to make your visit safe and enjoyable.

In the event of a **medical emergency**, Call the RMC emergency hotline at 864-503-2001, and notify **Customer Center** staff at 864-503-2006 or **Security** 864-503-2505

Please observe and comply with all safety signs and notices. Any guests under the age of 18 are prohibited from entering any lab, shop, or other production areas. All guests must wear proper Personal Protective Equipment (PPE) and follow safety procedures in designated areas.

In the event of a **severe weather emergency (Blue flashing light)**, please remain with your host and proceed to the Forum.

In the event of a **fire emergency (Red flashing light)**, please remain with your host and evacuate to Location #1 located on the map provided. Please refer to the dashed red route on the map.



WELCOME TO THE GUEST HOUSE

Guest House
900 Milliken Road
Spartanburg, SC 29303

Office phone: 864-503-6595

Enjoy a touch of southern hospitality with all the amenities of a refined hotel. Relish in the relaxing and sophisticated environment, while experiencing the fine dining of our talented head chef, and the skilled Guest House team.

Follow the directions listed above and look for “Guest House” on all blue campus signs.

When entering the Guest House area, proceed to the first building on the right. This is the Main Guest House where the manager’s office is located; first door on the right once you have entered the building. An associate will be available to assist with check-in. Please do not hesitate to call when approaching campus, and an associate will meet you in the parking area to help guide you to the main house. If there are any needs throughout your stay, feel free to stop by the manager’s office or call 864-503-6595.

PHOTOGRAPHY

Guests of the Milliken Guest House and Milliken associates are encouraged to share the beauty and elegance of this one-of-a kind facility through photography. For personal privacy, we ask that any images including other guests or associates have permission from those individuals.



Guest House Patio, Photo by Eric Laignel